Pneumatic pressure regulator U12 E spectro te





Pressure regulator U12 E - G 1 m

Product features

- Dome loaded diaphragm line pressure regulator
- · For non corrosive industrial gases
- Remote controlled pressure regulation (e.g. process control or cutting machines)
- For flow rates up to 300 m³/h air
- Pressure control with process gas by small pressure regulator ST2000
- Single-stage with high control accuracy
- Outlet pressure reduction by special vent hole in the diaphragm assembly
- · Central filter in the pressure regulator
- · Pressure regulator with integrated relief valve
- · Wall brackets available as accessory
- · Approved for use with oxygen

Attention:

For the U12 special fittings with orifice holes have to be used to ensure a correct function of the pressure regulator.

Technical data

| ype single-stage | |
|--------------------------------|---------------|
| Flow rate Q | max. 300 m³/h |
| Inlet pressure P ₁ | max. 40 bar* |
| Outlet pressure P ₂ | max. 4 30 bar |
| Materials | |
| Body: | brass |
| Valve seat: | PA |
| Diaphragm: | NBR |
| Connections | |
| In- / outlet (hody): | G 1/4" female |

| Connections | |
|------------------------------|-------------------------------|
| In- / outlet (body): | G ½" female |
| Pressure gauge ports (body): | G 1/4" female |
| Pressure gauge connection: | G 3/8" male |
| Outlet relief valve: | G 3/8" male |
| Temperature range | -20°C to +60°C |
| Leak rate | ≤10 ⁻⁴ mbar l/s He |
| Weight | ca. 2,8 kg |

^{*} higher inlet pressure upon request

Performance factors for evaluation of flow rates for pressure regulator U12 E

| | | - |
|---|-------------------------------------|-----|
| Performance factor | L ₅ (5% pressure drop) | 6 |
| | L ₁₀ (10% pressure drop) | 7,5 |
| | L _{max} | 9 |
| Outlet pressure variations [%] relating to inlet pressure variation | | 2,7 |

The outlet pressure and accordingly the accuracy will be determined by the pilot pressure regulator ST2000 (see data sheet).



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Dimensions and connections Dimensions with wall bracket 512.07600 (as accessory available) 179 34 34 34 34 34 38 93/8* pilot pressure

Ordering information: Pressure regulator U12 E

U12 E - G 1/2 f

In- and outlet fittings: see data sheet "fittings"

| In- / outlet | | Artno. |
|--------------|---------------|-----------|
| G 1/2 f | G 1/2" female | 717.08955 |
| G 1 m | G 1" male | 717.00741 |

Diagram for process gas controlled dome loaded pressure regulator



